

DO NOT SCALE FROM THIS PRINT

NOTES:

1. \varnothing REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE SHALL BE 1 LB.
3. GOLD AREA TO APPEAR ON POST.
4. TAILS TO BE SHEARED TO DIMENSION SHOWN. (FOR HAND TOOLING ONLY)
5. TO BE VALID ALL PART NUMBERS MUST MEET THE FOLLOWING PARAMETERS: THE BOARD SPACE RANGE, POST HEIGHT MIN. AND BOARD + POST COMBINATION FOR EACH STYLE.
6. MAXIMUM BURR: .003[0.08] ON CUT TAIL.
7. MAXIMUM CUT FLASH TO BE .010[0.25] ON CRITICAL AREAS AS SHOWN.
8. AVAILABLE ONLY W/BOARD SPACE .215[5.46] TOP .610[15.49].
9. PARTS TO BE ASSEMBLED WITH ALIGNMENT HOLES (IN BODY) FACING THE TAILS
10. LOWER BODY MAY BE BLACK OR WHITE.
11. FOR FTS-XX-DV, FILL BODY SO THAT THE LEAD IN OF THE CORE IS ON THE TAIL SIDE.
12. MAXIMUM HEIGHT VARIATION BETWEEN ROWS: .005[0.13].
13. FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION.
14. SUB-FW-50-03-XX-D-280-015 TO USE T-1S15-08, SUB-FW-50-05-XX-D-400-065 TO USE T-1S15-03. BOTH BUILT WITH UNFORMED TAILS FOR STOCKING SUBS.

PATENT NUMBERS
5713755 / 5961339

FW-XX-XX-XX-D-XXX-XXX-XX

POSITION SPEC
No. OF POS PER ROW
-02 THRU -50

LEAD STYLE
-03: USE T-1S15-XX-X
-05: USE T-1S15-XX-X
(SEE TABLE 1)

PLATING
-G: 10 μ " GOLD IN CONTACT AREA,
3 μ " GOLD ON TAIL
-F: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN TAIL
-H: 30 μ " GOLD IN CONTACT AREA,
3 μ " GOLD ON TAIL
-LM: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN TAIL
-FM: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

OPTION

- P: PICK & PLACE PAD (USE PPP-25) (USE PPP-25-NT WITH -TR ONLY) (SEE FIG 3, SHT 2)(5 POS MIN)
- TR: TAPE & REEL
.740[18.80] MAX OVERALL HEIGHT AVAILABLE FOR -TR. MAX OVERALL HEIGHT = POST + BOARDSPACE + PAD + ALIGNMENT PIN = .740[18.80]
- ES: END SHROUDS (SEE FIG 5, SHT 2) (9 POS PER ROW MIN) (MAX POST: .075[1.91]) (SEE NOTE 8)
- EP: GUIDE POST (FIG 6, SHT 3) (9 POS PER ROW MIN) (MAX POST: .075[1.91]) (USE ONLY WHEN MATING WITH CLP) (SEE NOTE 8)
- A: ALIGNMENT PIN (MOLDED OR STAKED, SAMTEC'S DISCRETION ON WHICH) (SEE FIG. 7 & 8 SHT 3) (STAKED: 6 POS MIN)(MOLDED: 3 POS MIN) (SEE NOTE 8)

POST HEIGHT (SEE NOTE 5)
.065[1.65] MIN
POST + BOARD SPACE = "F" =
-03: .150-.400 [3.81-10.16]
*.401-.675 [10.19-17.15]
-05: *150-.400 [3.81-10.16]
.401-.675 [10.19-17.15]

BOARD SPACE OPTION (SEE NOTE 5)

SEE TABLE 1
-03 LEAD STYLE (.085[2.16 MIN - .335[8.51] MAX)
-05 LEAD STYLE (.248[6.30] MIN - .610[15.49] MAX)
MAX = "A" - POST (SEE TABLE 1)

* = FOR EXISTING CUSTOMERS ONLY

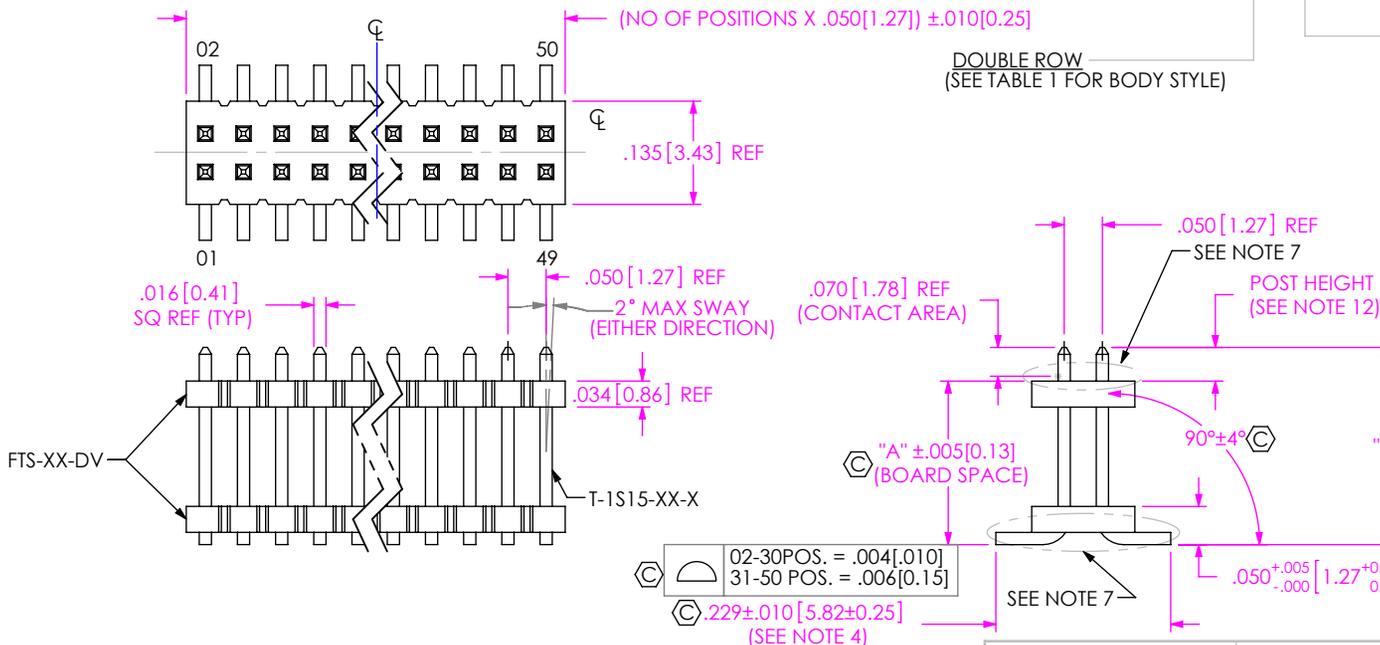


FIG 1

LEAD STYLE	OPTIONS	OVERALL HEIGHT	PACKAGING TUBE	PLUG
-03	-A-P	.150 - .650	PT-FW005-D-03-P	TP-03
-03	NONE, A	.150 - .225	PT-FW005-D-03-P	TP-03
-03	NONE, A	.226 - .309	PT-FW005-D-03-P	TP-03
-03	NONE, A	.310 - .400	PT-FW005-D-03-P	TP-03
-05	NONE, A	.310 - .800	PT-FW006-D-05-P	TP-03
-05	-A-P	.310 - .650	PT-FW006-D-05-P	TP-03
-05	-A-P	.651 - .800	PT-FW006-D-05-P	TP-03
-03, -05	-ES, -EP, -ES-A, -ES-A-P, -ES-P, -EP-A, -EP-P, -EP-A-P	ALL	PT-1-24-01-71	TP-03

PACKAGING NOTE:
TUBE POSITIONS 5-50. LAYER PACKAGE ALL OTHERS

LEAD STYLE	"F" RANGE	TERMINAL PIN
-03	.150-.299	T-1S15-04-X
-03	.300-.400	T-1S15-03-X
-05	.401-.675	T-1S15-03-X

(SEE NOTE 14)

LEAD STYLE	"A" RANGE	"C" RANGE (SEE SHEET 2, FIG 5 & 6)	"D" RANGE (SEE SHEET 2, FIG 5 & 6)	BODY STYLE		FIG
				UPPER BODY	LOWER BODY	
-03	.085 - .214 [2.16 - 5.44]	N/A	N/A	FTS-XX-DV	FTS-XX-DV	1
-03	.215 - .335 [5.46 - 8.51]	.293 - .423 REF [7.45 - 10.75]	.413 - .543 REF [10.50 - 13.79]	FTSH-XX-D	*FTSH-XX-D	2 (SEE SHEET 2)
-05	.248 - .610 [6.30 - 15.49]	.326 - .698 REF [8.28 - 17.73]	.446 - .818 REF [11.32 - 20.78]	FTSH-XX-D	FTSH-XX-D	4 (SEE SHEET 2)

* FOR BKT MACHINE, USE FW-XX-D

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS: .XX: ±.01[0.3]
.XXX: ±.005[0.13]
.XXXX: ±.002[0.051]

ANGLES: 5°

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
BODY: LCP, UL 94 VO, COLOR: FTS-50-DV & FTSH-50-D: BLACK
FW-50-D: NATURAL

TERMINAL: PHOS BRONZE
MAX FLASH ALLOWED: .002[0.05]
MAX GATE VESTIGE: .002[0.05]

F:\DWG\MISC\MKTG\FW-XX-XX-XX-D-XXX-XXX-XX-MKT.SLDDRW

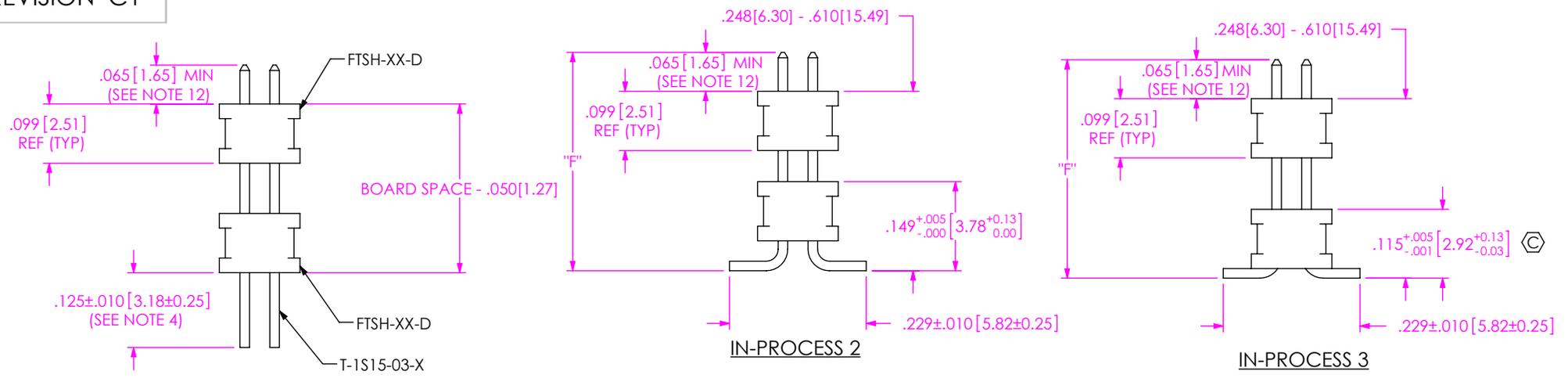
DESCRIPTION:
.050 X .050 SURFACE MOUNT BOARD SPACERS

DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX

BY: BRATCHER 11-03-1994 SHEET 1 OF 4



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 53322



NOTE: SHEAR TAILS TO DIM SHOWN.

IN-PROCESS 1

FIG 4

DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1

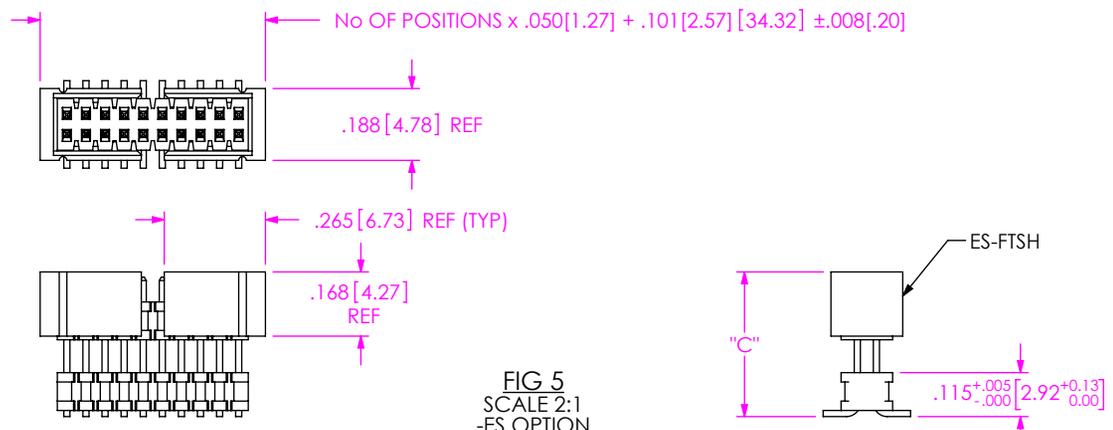


FIG 5
SCALE 2:1
-ES OPTION

DIFFERENT AS SHOWN, OTHERWISE THE SAME AS FIG 1
9 POSITION MINIMUM (SEE NOTE 8)

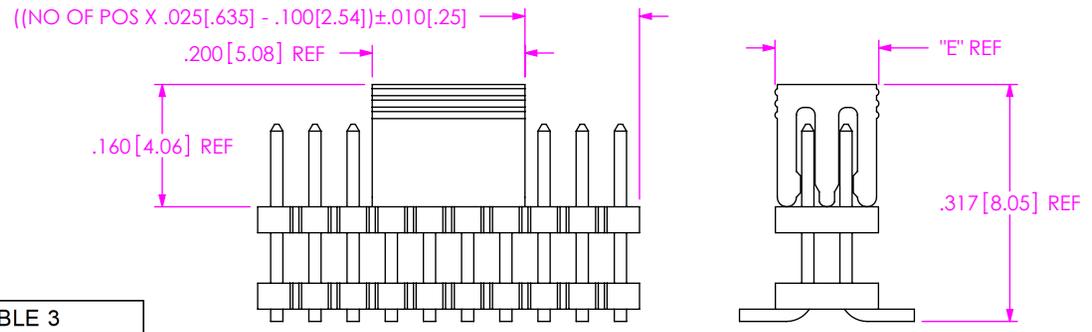


FIG 3
(PICK AND PLACE PAD)
(5 POSITION MINIMUM)

SHOWN WITH LEAD STYLE -03

TABLE 3	
PART No.	"E"
PPP-25	.130 [3.30]
PPP-25-NT	.230 [5.84]

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SHEET SCALE: 4:1



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FW-XX-XX-XX-D-XXX-XXX-XX
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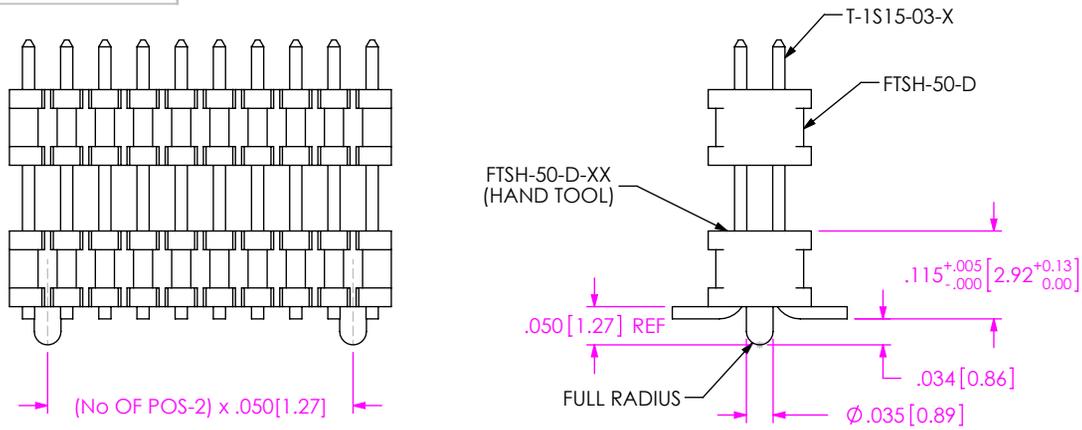
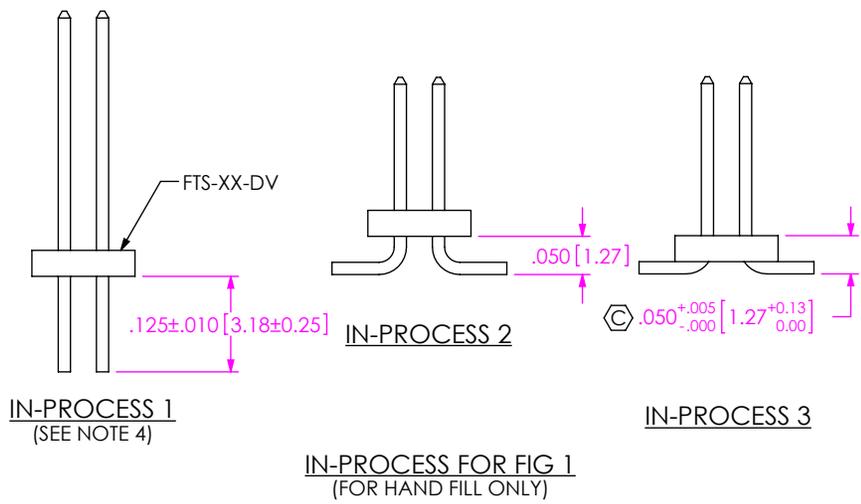


FIG 7
-A OPTION (MOLDED)
MOLD 3 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1



IN-PROCESS FOR FIG 1
(FOR HAND FILL ONLY)

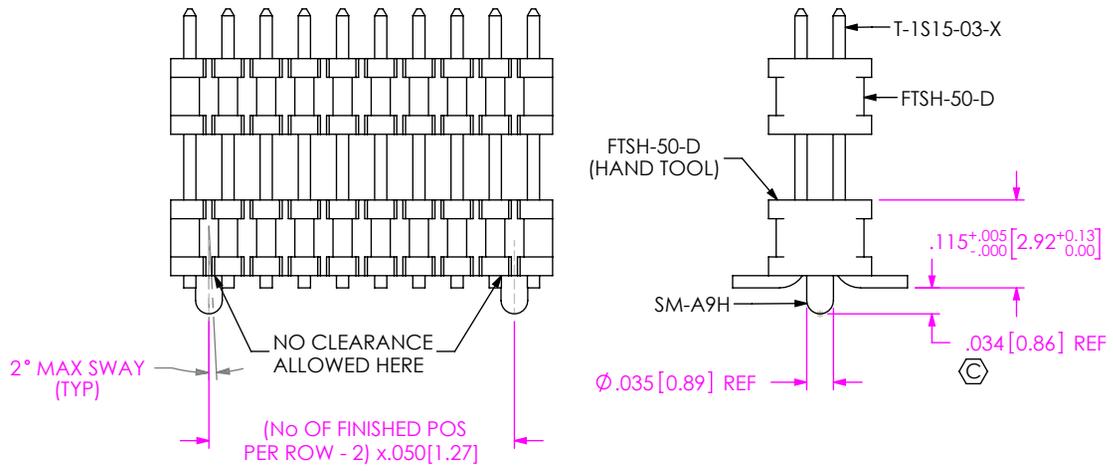


FIG 8
-A OPTION (STAKED)
6 POSITION MIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG 1

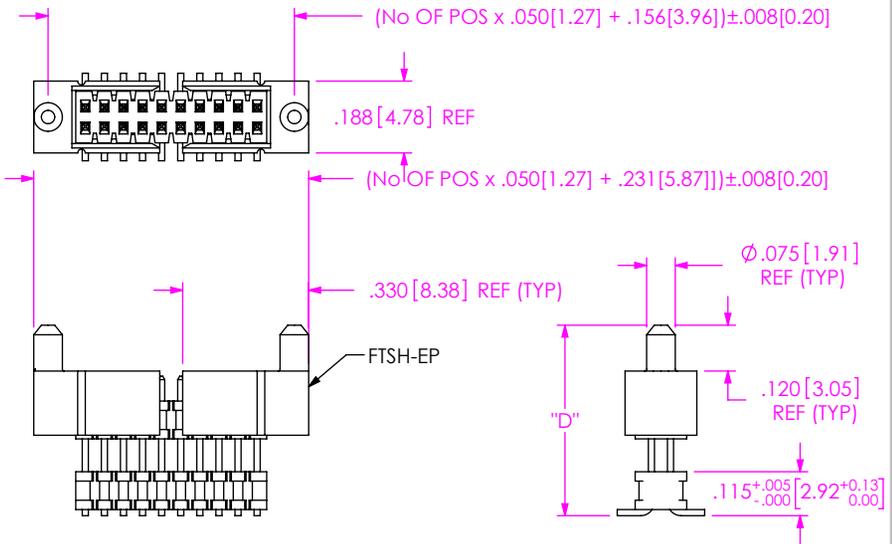


FIG 6
-EP OPTION
USE ONLY WHEN MATING TO CLP
(9 POSITION MIN)
(SEE NOTE 8)
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

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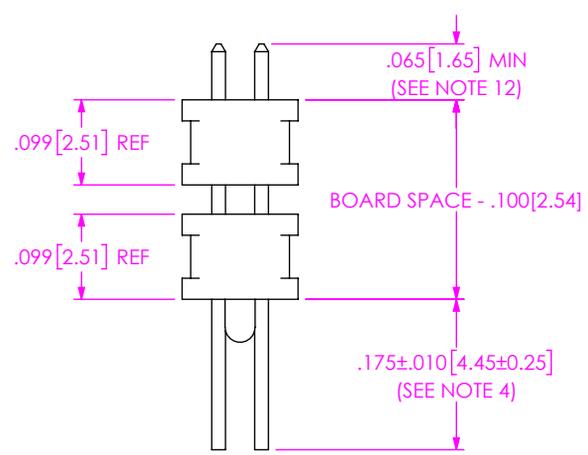
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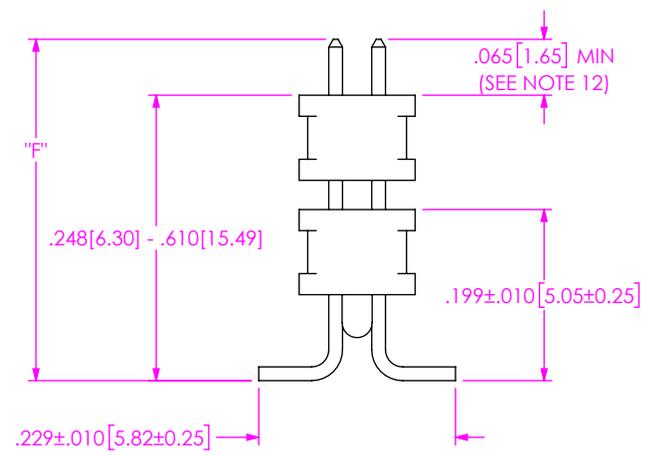
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DWG. NO.
FW-XX-XX-XX-D-XXX-XXX-XX

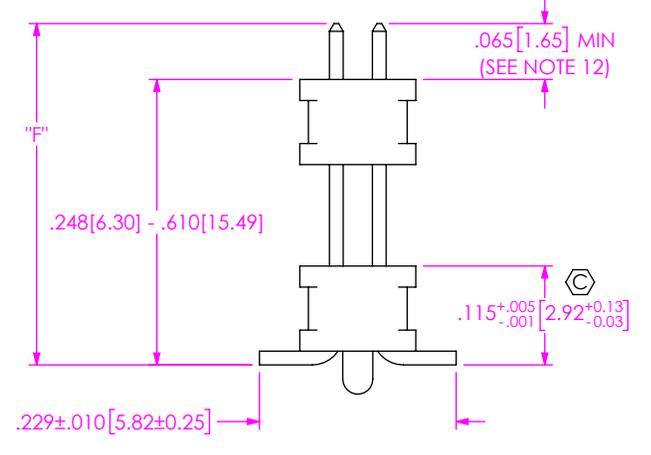
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IN-PROCESS 1
SHEAR TAILS TO DIM SHOWN



IN-PROCESS 2



IN-PROCESS 3

IN-PROCESS FOR -A OPTION
(FOR HAND FILL ONLY)

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SHEET SCALE: 4:1



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BY: BRATCHER 11-03-1994 SHEET 4 OF 4